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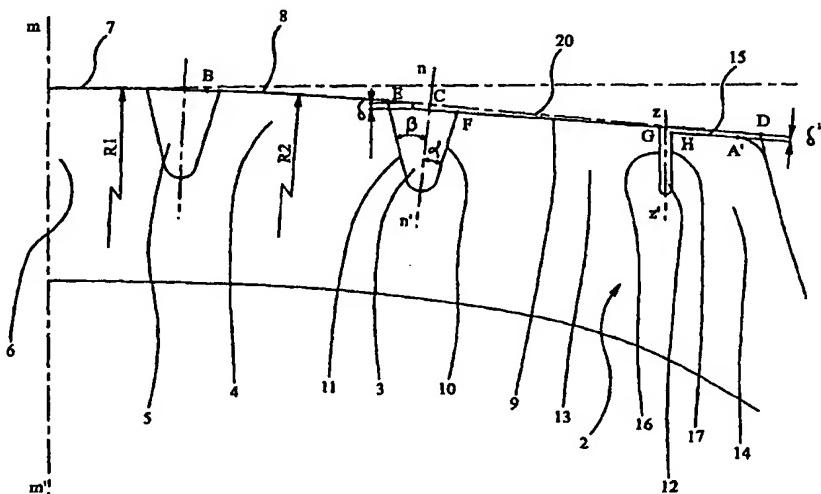
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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7 : B60C 11/01, 11/13		A1	(11) International Publication Number: WO 00/56559 (43) International Publication Date: 28 September 2000 (28.09.00)
(21) International Application Number: PCT/EP00/02257			(81) Designated States: BR, CN, JP, KR, TR, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(22) International Filing Date: 15 March 2000 (15.03.00)			
(30) Priority Data: 99830148.5 18 March 1999 (18.03.99) EP 60/128,792 12 April 1999 (12.04.99) US			Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
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(54) Title: TYRE FOR MEDIUM/HEAVY TRANSPORT VEHICLES



(57) Abstract

The present invention relates to a method for reducing the phenomena of tyre/ground microsliding local to a shoulder portion of a tyre. The tread band (1) of the tyre is provided with a raised pattern comprising a plurality of circumferential ribs (2, 4, 6) delimited by a corresponding plurality of circumferential grooves (3, 5), and has on its cross section a radially external reference profile (7, 8, 20) comprising a first rectilinear segment (20), local to at least one circumferential rib (2) of the said shoulder portion, which extends axially outwards beyond the edge (A) of the said shoulder portion. This method consists in assigning the said at least one circumferential rib (2) of the said shoulder portion a cross section profile composed of a second rectilinear segment (9) rotated radially lowered about a point lying on the said first rectilinear segment (20) in a position axially not internal to the said edge (A) of the said shoulder portion.

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"TYRE FOR MEDIUM/HEAVY TRANSPORT VEHICLES"

This invention relates to tyres for vehicle wheels, in particular tyres intended for use on the steering axle of trucks or articulated lorries for medium/heavy transport on long journeys, generally on motorways, at relatively high speed.

Medium/heavy transport vehicles generally have different types of tyre fitted on the driving axles and steering axles depending on the different behavioural and functional prerogatives required of the tyres under the different working conditions in which they are used.

In general, tyres intended for use on the steering axle and for long motorway journeys need: good evenness of wear, combined with a good mileage; good directional stability and steering precision on dry surfaces; good grip on wet surfaces; good resistance with respect to tearing of the tread and to lateral shocks; low rolling resistance; and the ability to expel small stones trapped in the grooves. Factors contributing to producing these features are the tread design, the profile of the inflated tyre and the structure of the tyre.

In connection with the tread design, it is preferably of the type comprising a plurality of continuous circumferential ribs, two shoulder ribs and one or more centrally positioned ribs, delimited by a corresponding plurality of circumferential grooves.

The problem of uneven wear in tyres of this type is well-known in the art. For most of its life, the tyre is used for long journeys on straight stretches, with minimal stresses due to manoeuvring and/or bends. In long journeys, the failure to optimize the distribution of the tyre/ground contact pressures on the tyre's footprint may lead to continuous microsliding of parts of the tread on the asphalt, consequently inducing premature

wear of these parts of the tread and, in any case, uneven wear.

One of the parts of the tread particularly sensitive to this unevenness of wear is the shoulder zone comprising both the axially external edge of the shoulder rib and also the zone straddling the shoulder groove, i.e. the groove delimiting the aforementioned shoulder rib in the position axially internal to the latter. Various solutions have been proposed to solve the problem of uneven wear in the shoulder zone.

This invention derives from the perception of the technical problem of uneven wear in the shoulder zone of the tyre, dependent on the radially external profile of the surface of the tread in the said zone.

US patent no. 4,480,671 describes a tyre for wheels of vehicles for heavy transport, characterized in that the tread comprises in each of the two lateral zones a narrow circumferential groove which defines a lateral rib having a meridian profile substantially parallel and lowered with respect to the meridian profile of the geometrical envelope of the median zone of the tread. The width of the said lateral rib is at most equal to the maximal depth of the groove; the difference in level between the surface of the lateral ribs and that of the surface of the median zone of the tread is between 40% and 200% of the deflection of the tread under load and is such that, under normal working conditions, the said lateral ribs are in contact with the ground.

The patent application WO 92/2380 describes a tyre for wheels of vehicles for heavy transport comprising a radial carcass, a belt structure comprising at least two strips of different axial width and a tread band having in the lateral zones a circumferential groove of width preferably between 0.6 and 8 mm, delimiting a lateral rib the meridian profile of which is substantially parallel and lowered with respect to the meridian profile of the geometrical envelope of the

median zone. The difference between the width of the tread band and the axial distance between the median axes of the lateral grooves is between 34 and 80 mm. This 5 extremities of the belt strips and between the extremities of the entire belt structure and the carcass structure.

The patent application WO 98/26945 describes a tyre for wheels of vehicles for heavy transport comprising a tread band having a plurality of main ribs defined by circumferential grooves and a sacrificial rib 10 in both the lateral zones of the tyre, separated from the main ribs by a narrow shoulder groove having a maximum width of 1.5 mm. The sacrificial rib has a width of between 2.5% and 12% of the width of the tread band and a 15 constant radial lowering with respect to the transversal profile of the main ribs of between 0.5 and 2 mm, when the tyre is new.

The abstract of patent JP 05-77608 describes a radial tyre for wheels of heavy transport vehicles in 20 which a pair of thin circumferential grooves is defined on the tread band. A first arc of a circle defines the tread profile between the equatorial plane and the thin groove and a second arc of a circle defines the profile of the tread between the thin groove and the shoulder 25 edge, in order to radially lower the tread profile in the region around the thin circumferential groove, both towards the centre of the tread and towards the shoulder edge.

Patent US-5,660,652 describes a tyre for use on 30 the steering axle comprising a tread having a plurality of continuous circumferential grooves, a pair of thin grooves in the shoulder zone, a pair of radially lowered ribs local to the shoulder edges and a plurality of main ribs. The tread has a radially external surface having a 35 curvature initially defined by a radius of curvature internal to the tyre, followed by a curvature defined by a radius of curvature external to the tyre. The main

shoulder rib has a progressively increasing thickness starting from the axially internal, adjacent circumferential groove and reaching a maximum value close to the thin groove. Straddling the said circumferential 5 groove adjacent to the main shoulder rib, the tyre/ground contact pressures equalize, whereas a greater contact pressure is obtained on the shoulder edge. This distribution of tyre/ground contact pressures is obtained thanks to the progressive increase in thickness of the 10 tread from the point of contraflexure corresponding to the inversion of the curvature to the thin shoulder groove. The added rubber effectively provides material in the tread shoulder region, where the propensity to wear is high, and increases the contact pressure of the region 15 adjacent to the thin groove.

The Applicant has found that control of uneven and/or premature wear in the shoulder region of the tyre can be achieved more easily if the shoulder rib has a lowered profile composed of a rectilinear stretch rotated 20 radially lowered about its axially external edge.

Control of said wear is further improved if the shoulder groove is of asymmetrical type, signifying that the walls comprising this groove have different inclinations with respect to the axis of the groove 25 itself.

In accordance with the above, and in a first of its aspects, the invention relates to a method for reducing the phenomena of tyre/ground microsliding local to at least one shoulder portion of a tyre provided with 30 a tread band axially extending between two opposite edges, each delimiting in an axially external position a corresponding shoulder portion. The said tread band is provided with a raised pattern comprising a plurality of circumferential ribs delimited by a corresponding 35 plurality of circumferential grooves, and has on its cross section a radially external reference profile comprising a first rectilinear segment local to at least

one circumferential rib of the said shoulder portion; this rectilinear segment extends axially outwards beyond the said edge of the said shoulder portion. This method is characterized in that it assigns the said at least one 5 circumferential rib of the said shoulder portion a cross section profile composed of a second rectilinear segment rotated radially lowered about a point lying on the said first rectilinear segment in a position axially not internal to the said edge of the said shoulder portion.

10 Preferably the said second rectilinear segment is rotated about the said edge of the said shoulder portion.

15 Alternatively the said second rectilinear segment is rotated about the point of intersection of the first rectilinear segment with a straight line tangent to the side of the said tread band.

20 According to another variant, the said second rectilinear segment is rotated about a point removed from the said shoulder edge by a distance preferably not more than 30% of the total width of the said tread band. Still more preferably the said distance is between 10% and 30% 25 of the total width of the said tread band.

In a variant of the invention, the method consists in providing the said at least one 30 circumferential shoulder rib with a further circumferential groove suitable for defining a sacrificial portion intended to protect the said tread band from phenomena of uneven wear.

35 In a second aspect, the present invention relates to a tyre for wheels of vehicles comprising a carcass structure including a central crown portion and two axially opposite sidewalls terminating in a pair of beads for attachment to a rim of a wheel; a belt structure coaxially associated with the carcass structure; a tread band extended coaxially about the belt structure, the said tread band being axially extended between two opposite edges, each delimiting in an axially

external position a corresponding shoulder portion. The said tread band is provided with a raised pattern comprising a plurality of circumferential ribs delimited by a corresponding plurality of circumferential grooves 5 and has on its cross section a radially external reference profile comprising a first rectilinear segment local to at least one circumferential rib of the said shoulder portion; this first rectilinear segment extends axially outwards beyond the said edge of the said 10 shoulder portion. The cross section profile of the said at least one circumferential rib of the shoulder portion is composed of a second rectilinear segment rotated radially lowered about a point lying on the said first 15 rectilinear segment in a position axially not internal to the said edge of the said shoulder portion.

Preferably, the said second rectilinear segment is rotated about the said edge of the said shoulder portion. Alternatively the said second rectilinear segment is rotated about the point of intersection of the 20 said first rectilinear segment with a straight line tangent to the side of the said tread band.

According to another variant, the said second rectilinear segment is rotated about a point removed from the said shoulder edge by a distance preferably not more 25 than 30% of the total width of the said tread band. Still more preferably, the said distance is between 10% and 30% of the total width of the said tread band.

Preferably, the circumferential shoulder groove corresponding in an axially internal position to the said 30 at least one circumferential shoulder rib is of asymmetrical type.

In particular, the cross section profile of the said tread band is made from the consecutive succession of a curving stretch and the said second rectilinear segment and has a discontinuity local to the contacting 35 point between the said curving stretch and the said first rectilinear segment of the reference profile. Preferably

the said discontinuity is between 0.2 mm and 1.5 mm, more preferably between 0.3 mm and 1 mm.

According to a second embodiment, the tread band comprises at least one further circumferential groove dividing the said at least one circumferential rib of the shoulder portion into respectively a first and a second circumferential shoulder ribs.

In particular, the cross section profile of the said second circumferential shoulder rib is parallel and lowered with respect to the second rectilinear segment of the cross section profile of the tread band. Preferably this lowering is between 0.1 mm and 1.5 mm.

In particular, the depth of this further circumferential groove is between 70% and 100% of the depth of the circumferential grooves.

In particular, the width of the said second circumferential shoulder rib is between 25% and 40% of the width of the shoulder portion, preferably equal to 33% of the total width of the shoulder zone.

Further characteristics and advantages will become more clearly apparent in the light of the detailed description of some preferred embodiments of a tyre for medium/heavy transport vehicles according to this invention. The description provided below refers to the accompanying drawings, provided purely for explanatory, non-restrictive purposes, in which:

- figure 1 shows a partial, cross section view of the profile of a tread band of a tyre according to the invention;
- 30 - figure 2 shows a partial, cross section view of a further embodiment of the profile of a tread band of a tyre according to the invention;
- figure 3 shows the footprint area of a tread band according to the invention, rendered discrete by way of a finite element analysis;
- 35 - figures 4a, 4b, 4c illustrate in a Cartesian plane the pattern of the tyre/ground contact pressure

respectively in a portion close to the extremities of the footprint area and in a central portion of the footprint area for a reference tread band;

- figures 5a, 5b, 5c illustrate in a Cartesian plane the pattern of the tyre/ground contact pressure respectively in a portion close to the extremities of the footprint area and in a central portion of the footprint area for a tread band according to the invention;
- 5 - figures 6a, 6b, 6c illustrate in a Cartesian plane the pattern of the tyre/ground contact pressure respectively in a portion close to the extremities of the footprint area and in a central portion of the footprint area for a further embodiment of a tread band according to the invention;
- 10 - figure 7 illustrates the lengths of significant portions of the footprint area for a reference tread band and for a tread band according to two distinct embodiments of the invention, and
- 15 - figure 8 compares the variation of length of the footprint area for the tread bands of figure 7.

The tyre for vehicle wheels according to the invention comprises a carcass structure including a central crown portion and two axially opposite sidewalls terminating in a pair of beads for attachment to a rim of a wheel; a belt structure coaxially associated with the carcass structure; a tread band extended coaxially around the belt structure.

30 Depicted in figure 1 is a partial cross section of the profile of a tread band 1 of the tyre according to the present invention; the remaining construction parts of the tyre are not taken into consideration as they are known and not particularly relevant for the purposes of the invention. For the purpose of greater descriptive clarity of the said tread band, this tread band is represented only partially as it is symmetrical with respect to the equatorial plane m-m'.

With reference to figure 1, the tread band 1 comprises:

- a pair of circumferential shoulder ribs 2 disposed symmetrically with respect to the equatorial plane m-m' of the tyre, with which the said tread band 1 is associated, the said circumferential shoulder ribs 2 being delimited between respective shoulder edges A of the tread band 1 and respective circumferential shoulder grooves 3 axially removed from the respective shoulder edges A;
- 5 - a pair of intermediate circumferential ribs 4 disposed symmetrically with respect to the equatorial plane m-m' of the tyre and delimited respectively between the abovementioned circumferential shoulder grooves 3 and respective intermediate circumferential grooves 5, the latter being axially removed from the abovementioned circumferential shoulder grooves 3;
- 10 - a central circumferential rib 6, the axis of symmetry of which belongs to the abovementioned equatorial plane m-m' of the tyre in question.

20 As stated above, throughout the remainder of this description, reference will be made only to one half of the profile of the tread band 1 according to the invention, more precisely to the half between the equatorial plane m-m' and the shoulder edge A, it being understood that the observations made are also to be considered equally valid for the half of the abovementioned profile between the equatorial plane m-m' and the axially opposite shoulder edge.

25 With specific reference to the embodiment of the invention illustrated in figure 1, the tread band 1 according to the invention has a first curving stretch 7, with radius of curvature R₁, which extends from the equatorial plane m-m' to a point B where the condition of tangency is realized between the said first curving stretch 7 and a second curving stretch 8 with radius of curvature R₂.

It should be stressed that, in accordance with an embodiment not illustrated, the profile of the tread band 1 according to this invention may have a single radius of curvature. Further, in the event of, as 5 described above, the said profile having a pair of distinct radii of curvature, the latter can have different lengths. Although the second radius of curvature R_2 is preferably greater than the first radius of curvature R_1 , in some embodiments said ratio can be 10 inverted.

As illustrated in figure 1, the first curving stretch 7 constitutes the profile of the tread band 1 in the area corresponding to the central circumferential rib 6 and to a first portion of the intermediate 15 circumferential groove 5 as far as the abovementioned point of tangency B from where, as recalled, the second curving stretch 8 referred to above departs. The said second curving stretch 8 constitutes, therefore, the profile of the tread band 1 from the point B to a point C 20 where a condition of contact is realized between the said second curving stretch 8 and the rectilinear segment 20 of the reference profile.

The curving stretch 8 therefore represents the profile of the tread band 1 in the zone corresponding to 25 the remaining second portion of the intermediate circumferential groove 5, and also in the zone corresponding to the intermediate circumferential rib 4 and to the first portion of the circumferential shoulder groove 3 to the abovementioned point C.

In the embodiment of the invention illustrated 30 in figure 1, the point of tangency B between the abovementioned first curving stretch 7 and second curving stretch 8 lies internally to the intermediate groove 5. Nevertheless, it is worthwhile remembering that in other 35 embodiments not illustrated the said point B may be located local to the intermediate circumferential rib 4.

In accordance with this invention, the profile of the tread band 1 is therefore composed of a rectilinear segment 9 following the second curving stretch 8 and suitably rotated with respect to the 5 reference profile according to the arrangements described below.

Having defined as D (see in particular figure 1) the point of intersection between the rectilinear segment 20 of the reference profile and a straight line 10 22 tangent to the side 23 of the tread band 1, the rectilinear segment 9 constituting the cross section profile of the shoulder rib 2 according to this invention is rotated, radially towards the inside of the tread band 1, about the abovementioned point of intersection D. 15 According to an embodiment not illustrated, the fulcrum point of the rotation is coincident with the edge A. According to another embodiment of the present invention, not illustrated, the said fulcrum point belongs to the linear continuation 21 of the rectilinear segment 20 of 20 the reference profile, in the direction axially external to the edge A. More particularly, the said fulcrum point is removed from the abovementioned edge A by at most a distance equal to 30% of the total width of the tread band, preferably by a distance equal to 10% of the said 25 width.

The said rectilinear segment 9 is therefore in a lower position than the reference profile, giving rise to a discontinuity in the cross section profile of the tread band 1 according to the invention. The height δ of 30 the said discontinuity is measured, when the tyre is new, on coming out of the mould, at the point C, i.e. at the point of passage from the second curving stretch 8 to the rectilinear segment 9 referred to above, the said point C being local to the circumferential shoulder groove 3. In 35 addition, defining with E and F the outer edge of the intermediate circumferential rib 4 and the inner edge of the circumferential shoulder rib 2 respectively, the

discontinuity referred to above has the effect that the point F does not lie on the abovementioned reference profile, but belongs instead to the rectilinear segment 9 of the profile of the tread band 1 according to the 5 invention, therefore being in a lower position than the point E.

In general, the value of δ is between 0.2 mm and 1.5 mm, more preferably between 0.3 mm and 1 mm. With 10 particular reference to the embodiment illustrated in figure 1, δ is equal to 0.35 mm.

With particular reference to figure 1, the point of tangency B is located inside the intermediate circumferential groove 5 at a distance from the equatorial plane m-m' of between 10% and 15% of the total 15 width of the tread band. By total width of the tread band is meant the axial distance between the edges A of the said tread band.

In addition, the distance between the axis n-n' of the circumferential shoulder groove 3 and the 20 equatorial plane m-m' is between 20% and 40% of the total width of the tread band.

According to a preferred embodiment of this invention, the circumferential shoulder groove 3 is an 25 asymmetrical type of groove where this is taken to mean that the walls 10, 11 constituting the said groove are inclined differently from each other to the abovementioned axis n-n' perpendicular to the rectilinear segment 20 of the reference profile. More specifically, the axially external wall 10 of the circumferential shoulder groove 3 is less inclined than the axially 30 internal wall 11 of the circumferential shoulder groove 3. According to the embodiment illustrated in figure 1, the angle α formed between the wall 10 and the axis n-n' is of 13°, whereas the angle β formed between the wall 11 and the axis n-n' is of 18°. Preferably the value of α is 35 between 7° and 16°, while the value of β is between 14° and 22°; furthermore, and still more preferably, the

difference between the said angles α and β is between 4° and 8° .

5 The depth of the circumferential shoulder groove 3 is preferably between 10 mm and 19 mm; with particular reference to figure 1, the said depth is 15.5 mm.

In addition, the width of the circumferential shoulder groove 3 is preferably between 2 mm and 18 mm, more preferably between 8 mm and 16 mm.

10 It should be stressed that the portion of tread band 1 which is axially internal to the circumferential shoulder groove 3 may be provided with any number of grooves and/or ribs which are provided with any geometry and are not particularly relevant for the purposes of
15 this invention.

According to a further embodiment of the present invention, the circumferential shoulder rib 2 is provided with a further circumferential groove 12 (illustrated in Figure 2) of smaller dimensions than the
20 grooves 3, 5 referred to above, the said further circumferential groove 12 dividing the abovementioned circumferential shoulder rib 2 into a first 13 and a second 14 circumferential rib. According to this further embodiment, the profile of the first circumferential rib
25 13 thus obtained is coincident with the rectilinear segment 9 referred to above only along the portion of the profile lying between the point F and a point G defining the external edge of the first circumferential rib 13.

According to a further embodiment, the profile
30 of the second circumferential rib 14, composed of a rectilinear stretch 15, is parallel and lowered with respect to the rectilinear segment 9, the said rectilinear stretch 15 extending from a point H, representing the inner edge of the second circumferential
35 rib 14, to a new shoulder edge A' of the tread band 1 according to this invention. The abovementioned parallel lowering of the rectilinear stretch 15 gives rise,

therefore, to a second discontinuity of height δ' defined respectively between the points G and H, the said height δ' representing the distance respectively between the rectilinear segment 9 and the rectilinear stretch 15
5 which are parallel to each other.

In general, the value of δ' is preferably between 0.1 mm and 1.5 mm. In accordance with figure 2, δ' is 0.5 mm. In said embodiment too, it is possible to rotate the rectilinear stretch 15 as previously described
10 with reference to the first embodiment.

The further circumferential groove 12 illustrated in figure 2 is preferably a symmetrical type groove, the inclination of the walls 16, 17 of which being 1° with respect to their axis z-z', and having a
15 width of preferably between 1.6 mm and 2.5 mm.

In accordance with the invention, the depth of the further circumferential groove 12 is preferably between 70% and 100% of the depth of the main grooves, i.e. of the central and shoulder grooves. Furthermore,
20 the width of the second circumferential rib 14, i.e. the width of the portion of shoulder external to the abovementioned further circumferential groove 12, is preferably between 25% and 40% of the total width of the shoulder zone, where by total shoulder width we mean the
25 portion of tread band 1 axially external to the circumferential shoulder groove 3. More preferably, the width of the second circumferential rib 14 is equal to 33% of the total width of the shoulder zone.

In accordance with this second embodiment
30 illustrated in figure 2, the second circumferential rib 14 acts as a sacrificial portion meaning that, as the name itself suggests, by wearing itself down, said portion permits the remaining part of the tread band to be protected from undesirable propagations of uneven wear
35 phenomena towards the inside of the tread band, i.e. in the direction of the abovementioned axis n-n'. This barrier effect is, moreover, guaranteed by the

interposition of the abovementioned further circumferential groove 12, which de facto physically prevents - or at least slows down - the envelope of uneven wear towards the abovementioned equatorial plane of the tyre. On this point, in fact, it should be pointed out that the second circumferential rib 14, created by the further circumferential groove 12, is constantly in contact with the ground during the normal working conditions of the tyre.

The tread band according to the present invention permits an optimal distribution of the tyre/ground contact pressures so as to avoid, or at least delay, the beginnings of uneven wear which causes premature deterioration of the tread band of the tyre.

This deterioration has a negative effect on tyre life, obliging the user to replace the tyre early on, even though a remaining portion of the tread is still abradable. In general, the said uneven wear occurs most prematurely on the tyres for steering axles intended for use on long motorway journeys, that is to say on tyres with very low abrasion severity. In this form of use, the uneven wear is located particularly:

- around the outer edge of the circumferential shoulder rib, and
- around the tread portion adjacent to the outer circumferential groove, particularly on the inner side of the latter, i.e. on the side closest to the equatorial plane of the tyre.

The Applicant has noted that a conventional tread band having a reference profile of the type illustrated in figures 1 and 2, that is to say having a tread band provided in the shoulder portion with a circumferential shoulder rib 2 and a circumferential shoulder groove 3, is tendentially liable to an increase in the value of the tyre/ground contact pressure in the region of the axially inner edge of the circumferential shoulder rib 2. Accordingly, this means that there is

generally a greater contact pressure at the point F than at the point E, a fact that results in a relative tyre/ground microsliding at the point E, consequently inducing uneven wear which originates at this point and 5 tends to propagate rapidly in the portion of tread adjacent thereto, in the direction of the equatorial plane m-m' of the tyre.

The profile of the tread band according to the present invention is such as to guarantee an optimal 10 local distribution of the tyre/ground contact pressures eliminating, or at least considerably reducing, the risk of inducing the uneven wear patterns illustrated above. More specifically, with reference to the first embodiment 15 illustrated in figure 1, the discontinuity of height δ of the tread band according to this invention gives rise to an increase in the tyre/ground contact pressure at the point E, as compared to the case of a reference tyre not provided with the abovementioned discontinuity of height δ . In conjunction with the increased tyre/ground contact 20 pressure at the point E, the profile of the tread band according to this invention also permits a reduction in the contact pressure at the point F, i.e. the point at which, in the case of the reference tyre, there is an undesirable increase in the contact pressure.

A further and advantageous aspect of the 25 present invention consists of the fact that the above-illustrated discontinuity of height δ produces an increase in the tyre/ground contact pressure also in correspondence of the edge A, thus allowing more even 30 wear of the shoulder portion of the tread band.

The tread band according to this invention permits the contact pressure to be increased locally at the points usually most prematurely affected by the emergence of uneven wear phenomena, reducing the relative 35 tyre/ground microsliding and, as a result, promoting an advantageous reduction in the local abrasion of the tread compound.

With reference to the second embodiment of the present invention (illustrated in figure 2), in the same way as described above with reference to the first embodiment (illustrated in figure 1), the presence of the 5 second discontinuity of height δ' has the effect of increasing the tyre/ground contact pressure local to the point G with respect to the point H, thus protecting the point G from the risk of inducing undesirable uneven wear patterns, or at least postponing in time the beginning of 10 these undesirable phenomena. The profile of the tread band according to the invention therefore permits the natural abrasion of the tread compound, intrinsic to the use of the tyre, to be localized in the external part of the shoulder zone, i.e. to be restricted to the second 15 circumferential rib 14. Further, the said second discontinuity of height δ' is advantageously maintained throughout operation of the tyre, thereby constituting an effective barrier in time to the propagation of uneven wear patterns towards the inner part of the tread band.

20 The profile of the tread band as determined according to the present invention was the subject of a Finite Element Analysis by the Applicant in which verification of the results could be carried out. This method consisted in dividing the entire cross section of 25 the tyre under examination into a plurality of three-dimensional elements and into a plurality of meridian sections (termed "segments" in the art) along the entire circumference of the tyre in question. Once the three-dimensional division had been made, the tyre was 30 compressed statically, producing a footprint of the latter, rendered discrete in a plurality of rectangular elements as illustrated in Figure 3. The said rectangular elements are quite simply the external faces of the three-dimensional elements constituting the tread band, 35 deformed as a result of the force applied during the compressing action. The finite element computing program was able to determine the value of the tyre/ground

contact pressure on each node, i.e. at each vertex of the abovementioned rectangular elements. The value measured on each node was then processed so as to obtain the pattern of the tyre/ground contact pressures 5 conventionally represented in three cross sections respectively defining the zones 31, 32, 33 of the footprint area (as illustrated in figures 4, 5 and 6).

More particularly, figures 4a, 4b, 4c illustrate on a Cartesian plane the pattern of the 10 tyre/ground contact pressure (expressed in MPa) in the abovementioned zones 31, 32, 33 respectively for a reference tyre provided with a pair of symmetrical circumferential shoulder grooves and a pair of intermediate circumferential grooves. The above figures, 15 as also the subsequent ones, refer, again for reasons of symmetry, to one half only of the tread band, and more particularly to that portion of tyre between the equatorial plane m-m' and the edge A. Each of the said figures presents a pair of zones X, Y where the value of 20 the tyre/ground contact pressure is cancelled out, the said pair of zones corresponding in fact, starting from the left-hand zone of the graph, respectively to the intermediate circumferential groove 5 (zone X) and to the circumferential shoulder groove 3 (zone Y).

Figures 4a, 4b, 4c, and in particular Figure 4b 25 relative to the zone 32 of the footprint area, concern a reference tyre (measurement 295/80 R22.5), produced by the Applicant. These figures illustrate how the tyre/ground contact pressure is much greater local to the 30 axially internal edge of the circumferential shoulder rib 2 than in the other zones of the tread band examined. This means, therefore, that the pressure measured at F is considerably greater than the pressure measured on the 35 axially outer edge of the intermediate circumferential rib 4, i.e. at E. This aspect, as recalled above, produces a relative tyre/ground microsliding at the point E, inevitably inducing uneven wear patterns which arise

in this zone but which, with the passage of time, tend to propagate rapidly towards the inner zone of the tread, i.e. in the direction of the equatorial plane of the tyre.

5 Figures 5a, 5b, 5c illustrate the behaviour of the tyre/ground contact pressure for a tread band 1 according to the present invention and of the type illustrated in figure 1. More particularly, the tread band 1 has an asymmetrical type circumferential shoulder groove and a discontinuity in the height profile δ of 0.5 mm. When figure 4b, showing a reference tyre, is compared with figure 5b, showing a tyre produced by the Applicant (measurement 295/80 R22.5 with $\delta = 0.5$ mm), it may be seen how the value of the tyre/ground contact pressure at 10 the point F is lower for the tyre of the invention than for the reference tyre. Furthermore, an aspect even more significant, it must be pointed out that the difference in pressure between the point F and the point E is considerably less in the tyre of the invention than in 15 the reference tyre. This tendency is confirmed and indeed further emphasized by taking into consideration a tyre 20 according to the invention which is provided with an asymmetrical type circumferential shoulder groove and a discontinuity in the profile having a height δ of 1 mm, 25 as illustrated in figures 6a, 6b, 6c. More particularly, figure 6b demonstrates how the difference in pressure between the points F and E is even further reduced with respect to the case of the reference tyre, and also to the case of the tyre of the invention where δ is 0.5 mm. 30 What is witnessed, therefore, is a decrease in the value of the pressure at the point F and a considerable increase in the pressure at the point E.

Furthermore, analysis of the graphs demonstrates how the value of the tyre/ground contact 35 pressure local to the edge A increases going from a reference tyre to a tyre of the invention where δ is 0.5 mm and finally to a tyre of the invention where δ is 1

mm, a fact which, as recalled above, permits more even wear to be attained, even in the shoulder zone of the tyre, in itself a critical area and, with the passage of time, inevitably subject to the beginnings of uneven wear patterns. The reduction in the relative tyre/ground microsliding at the notoriously most critical points, therefore, enables the life of the tyre to be extended considerably, exploiting the latter's tread band for a longer time.

Figure 7 illustrates schematically and in summary form what is shown in greater detail in figures 4, 5, 6 described previously. The said figure 7, in fact, shows the length of the footprint (expressed in mm) local to the edge A (zone 34 of figure 3), to the axially internal edge F of the circumferential shoulder rib 2 (zone 35 of figure 3) and to the axially external edge E of the intermediate circumferential rib 4 (zone 36 of figure 3), respectively in the case of the reference tyre (figure 4), of a tyre of the invention where δ is 0.5 mm (figure 5), and of a tyre of the invention where δ is 1 mm (figure 6). In figure 7, defining with R, Q, P the columns representing the length of the footprint respectively of the reference tyre, of the tyre of the invention where δ is 0.5 mm, and of the tyre of the invention where δ is 1 mm in the respective zones 34, 35, 36, it may be seen how the introduction of the discontinuity in height δ makes the lengths of footprint more uniform in the abovementioned zones, in the context of the same tyre. For example, from figure 7 it can be seen how, in the case of the reference tyre, there is a considerable imbalance in the length of the footprint, namely the column R, in the zones 35, 36 straddling the circumferential shoulder groove 3, this length being greater in the zone 35 than in the zone 36. In the case of the tyre of the invention where δ is 1 mm, on the other hand, the difference in the length of the footprint, namely the column P, in the zones 35, 36 is

considerably less than the length of the footprint of the reference tyre. In particular, in the shoulder zone 34, a significant increase is observed in the length of the footprint between the reference tyre and the tyre of the 5 invention where δ is 0.5 mm and where δ is 1 mm. This increase in the length of the footprint in the shoulder zone may be attributed to the special rotated profile of the circumferential shoulder rib.

At the same time, on the inner edge of the 10 circumferential shoulder rib 2 (zone 35 of figure 3), there is a significant decrease in the said footprint length, whereas on the outer edge of the intermediate circumferential rib 4 (zone 36 of figure 3), there is an advantageous increase in this length.

Figure 7 demonstrates, therefore, how the tread band, according to the invention tends to render uniform the footprint lengths in the zone of the circumferential shoulder groove 3 and, as a result, to render uniform the tyre/ground contact pressures in the said zone. It is 15 particularly important to stress how, on comparing the length of the footprint in the zones 35 and 36, the difference between the said two values is particularly 20 high in the case of the reference tyre, whereas it progressively diminishes when moving from the case of the invention where δ is 0.5 mm to the case of the invention where δ is 1 mm. In the latter case, there is an 25 inversion of the tendency, the length of the footprint in the zone 36 being greater than the length of the footprint in the zone 35. This difference between the 30 lengths of footprint in the case of $\delta = 1$ mm is, in any event, in absolute terms, of the same order of magnitude as in the case of $\delta = 0.5$ mm.

This phenomenon, and the correlated values, is 35 represented graphically in figure 8, where the above described difference in length of the footprint between the zone 35 and the zone 36 is illustrated, respectively

in the case of the reference tyre and in the cases of the tyre of the invention where δ is 0.5 mm and 1 mm.

The discontinuity of height δ with which the profile of the tread band according to the present invention is provided permits, as already said, a balancing out of the tyre/ground contact pressures in the zone straddling the circumferential shoulder groove, and more precisely between the points E and F as defined above. This positive effect of balancing the pressures is further and advantageously accentuated by the asymmetrical geometry of the cross-section of the circumferential shoulder groove 3, the latter being provided, as previously described, with walls having different angles of inclination α , β . Furthermore, as the angle α , i.e. the angle corresponding to the side facing the shoulder zone, is less than the angle β , i.e. the angle corresponding to the side facing the intermediate circumferential rib 4, the Applicant has surprisingly observed a further, advantageous increase in the tyre/ground contact pressure at the point E with respect to the point F. Finally, it is worthwhile stressing that the additional effect brought about by the asymmetrical geometry of the circumferential shoulder groove 3 remains advantageously for the entire working life of the tyre according to the invention, since this geometry of the groove is repeated over the entire depth of the groove.

CLAIMS

1. Method for reducing the phenomena of tyre/ground microsliding local to at least one shoulder portion of a tyre provided with a tread band (1) axially extending between two opposite edges (A), each delimiting in an axially external position a corresponding shoulder portion, the said tread band (1) being provided with a raised pattern comprising a plurality of circumferential ribs (2, 4, 6) delimited by a corresponding plurality of circumferential grooves (3, 5), the said tread band (1) having on its cross section a radially external reference profile (7, 8, 20) comprising a first rectilinear segment (20), local to at least one circumferential rib (2) of the said shoulder portion, which extends axially outwards beyond the said edge (A) of the said shoulder portion, characterized in that it assigns the said at least one circumferential rib (2) of the said shoulder portion a cross section profile composed of a 'second' rectilinear segment (9) rotated radially lowered about a point lying on the said first rectilinear segment (20) in a position axially not internal to the said edge (A) of the said shoulder portion.

2. Method according to Claim 1, characterized in that the said second rectilinear segment (9) is rotated about the said edge (A) of the said shoulder portion.

3. Method according to Claim 1, characterized in that the said second rectilinear segment (9) is rotated about the point of intersection (D) of the said first rectilinear segment (20) with a straight line (22) tangent to the side (23) of the said tread band (1).

4. Method according to Claim 1, characterized in that the said second rectilinear segment (9) is rotated about a point removed from the said shoulder edge (A) by a distance not more than 30% of the total width of the said tread band (1).

5. Method according to Claim 4, characterized in that said distance is comprised between 10% and 30% of the total width of the said tread band (1).

6. Method according to any of Claims 1 to 5, 5 characterized in that the said at least one circumferential shoulder rib (2) is provided with a further circumferential groove (12) suitable for defining a sacrificial portion (14) intended to protect the said tread band (1) from phenomena of uneven wear.

10 7. Method according to Claim 6, characterized in that it assigns the said sacrificial portion (14) a cross section profile (15) parallel and lowered with respect to the said second rectilinear segment (9) of the cross section profile (7, 8, 9) of the said tread band (1).

15 8. Tyre for wheels of vehicles comprising a carcass structure including a central crown portion and two axially opposite sidewalls terminating in a pair of beads for attachment to a rim of a wheel; a belt structure coaxially associated with the carcass 20 structure; and a tread band (1) extended coaxially about the belt structure, the said tread band (1) being axially extended between two opposite edges (A), each delimiting in an axially external position a corresponding shoulder portion, the said tread band (1) being provided with a 25 raised pattern comprising a plurality of circumferential ribs (2, 4, 6) delimited by a corresponding plurality of circumferential grooves (3, 5), the said tread band (1) having on its cross section a radially external reference profile (7, 8, 20) comprising a first rectilinear segment (20) local to at least one circumferential rib (2) of the 30 said shoulder portion, which extends axially outwards beyond the said edge (A) of the said shoulder portion, characterized in that the cross section profile of the said at least one circumferential rib (2) of the said shoulder portion is composed of a second rectilinear segment (9) rotated radially lowered about a point lying 35 on the said first rectilinear segment (20) in a position

axially not internal to the said edge (A) of the said shoulder portion.

9. Tyre according to Claim 8, characterized in that the said second rectilinear segment (9) is rotated 5 about the said edge (A) of the said shoulder portion.

10. Tyre according to Claim 8, characterized in that the said second rectilinear segment (9) is rotated about the point of intersection (D) of the said first rectilinear segment (20) with a straight line (22) 10 tangent to the side (23) of the said tread band (1).

11. Tyre according to Claim 8, characterized in that the said second rectilinear segment (9) is rotated about a point removed from the said shoulder edge (A) by a distance not more than 30% of the total width of the 15 said tread band (1).

12. Tyre according to Claim 11, characterized in that said distance comprised between 10% and 30% of the total width of the said tread band (1).

13. Tyre according to any Claim from 8 to 12, 20 characterized in that the circumferential shoulder groove (3) corresponding, in an axially internal position, to the said at least one circumferential shoulder rib (2) is of asymmetrical type.

14. Tyre according to Claim 13, characterized in 25 that the axially external wall (10) of said asymmetrical groove (3) forms an angle (α) comprised between 7° and 16° with respect to the axis (n-n') of said asymmetrical groove (3).

15. Tyre according to Claim 13, characterized in 30 that the axially internal wall (11) of said asymmetrical groove (3) forms an angle (β) comprised between 14° and 22° with respect to the axis (n-n') of said asymmetrical groove (3).

16. Tyre according to Claim 14 and 15, 35 characterized in that the difference between said angles (α, β) is comprised between 4° and 8° .

17. Tyre according to Claim 8, characterized in that the cross section profile (7, 8, 9) of said tread band (1) is made from the consecutive succession of a first curving stretch (7) with radius of curvature R_1 , a second curving stretch (8) with radius of curvature R_2 and said second rectilinear segment (9).
18. Tyre according to Claim 17, characterized in that said radius of curvature R_2 is greater than said radius of curvature R_1 .
19. Tyre according to Claim 17, characterized in that cross section profile (7, 8, 9) has a discontinuity (δ) at the contacting point (C) between said second curving stretch (8) and said first rectilinear segment (20).
20. Tyre according to Claim 8, characterized in that the cross section profile (7, 8, 9) of the said tread band (1) comprises the consecutive succession of a curving stretch (7, 8) and of said second rectilinear segment (9).
21. Tyre according to Claim 20, characterized in that the said cross section profile (7, 8, 9) has a discontinuity (δ) local to the contacting point (C) between the said curving stretch (7, 8) and the said first rectilinear segment (20).
22. Tyre according to Claim 19 or 21, characterized in that the said discontinuity (δ) is between 0.2 mm and 1.5 mm.
23. Tyre according to Claim 22, characterized in that said discontinuity (δ) is between 0.3 mm and 1 mm.
24. Tyre according to Claim 8, characterized in that the said tread band (1) comprises at least one further circumferential groove (12) dividing the said at least one circumferential rib (2) of the said shoulder portion into respectively a first (13) and a second (14) circumferential shoulder ribs.
25. Tyre according to Claim 24, characterized in that the cross section profile (15) of the said second

circumferential shoulder rib (14) is parallel and lowered (δ') with respect to the said second rectilinear segment (9) of the said cross section profile (7, 8, 9) of the said tread band (1).

- 5 26. Tyre according to Claim 25, characterized in that the said lowering (δ') is between 0.1 mm and 1.5 mm.
27. Tyre according to Claim 24, characterized in that said further circumferential groove (12) is asymmetrical.
- 10 28. Tyre according to Claim 24, characterized in that the depth of the said further circumferential groove (12) is between 70% and 100% of the depth of the said plurality of circumferential grooves (3, 5).
- 15 29. Tyre according to Claim 24, characterized in that the width of the said second circumferential shoulder rib (14) is between 25% and 40% of the width of the shoulder portion.
30. Tyre according to Claim 29, characterized in that said width is equal to 33% of the width of the shoulder portion.

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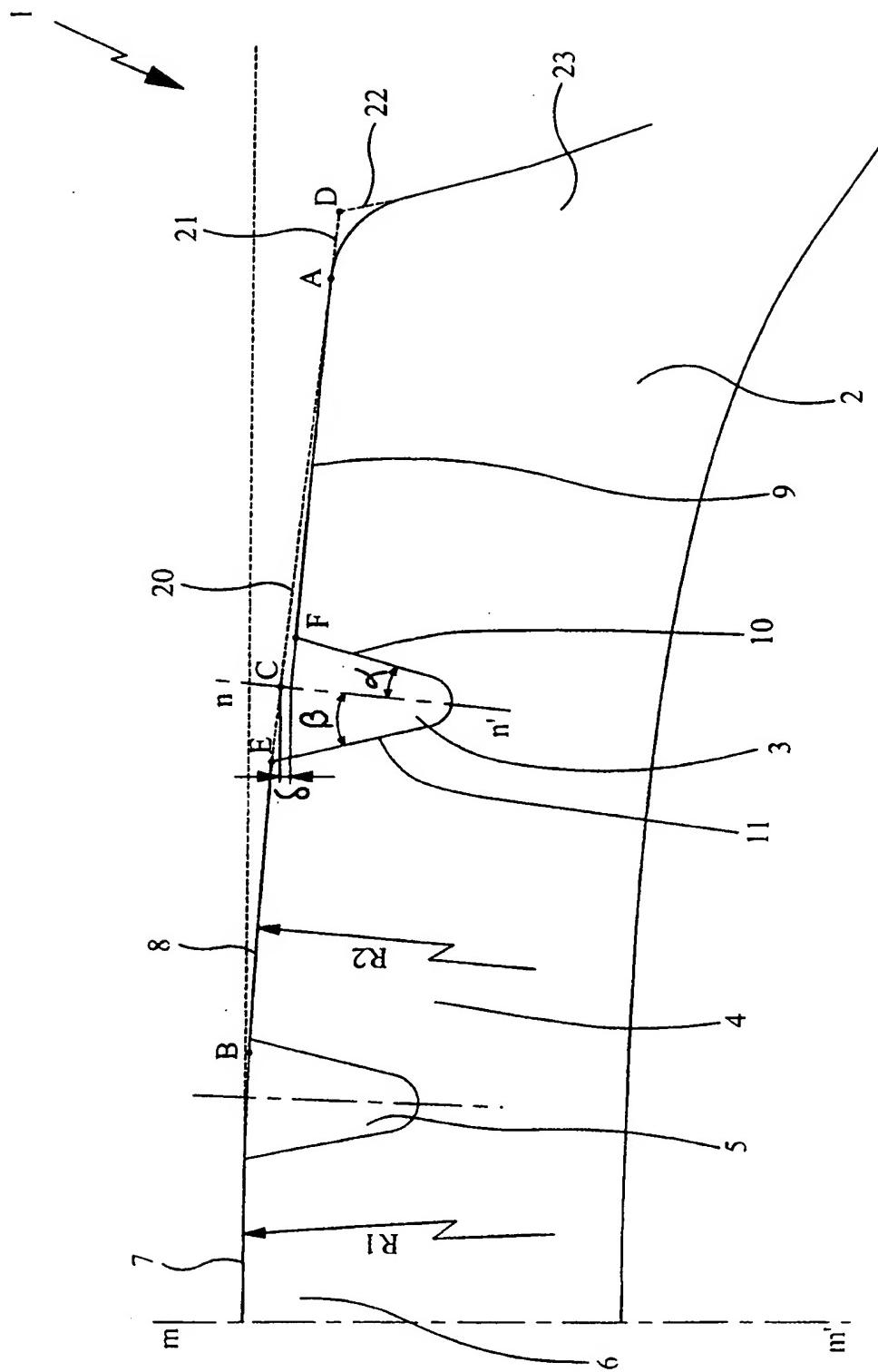


Fig. 1

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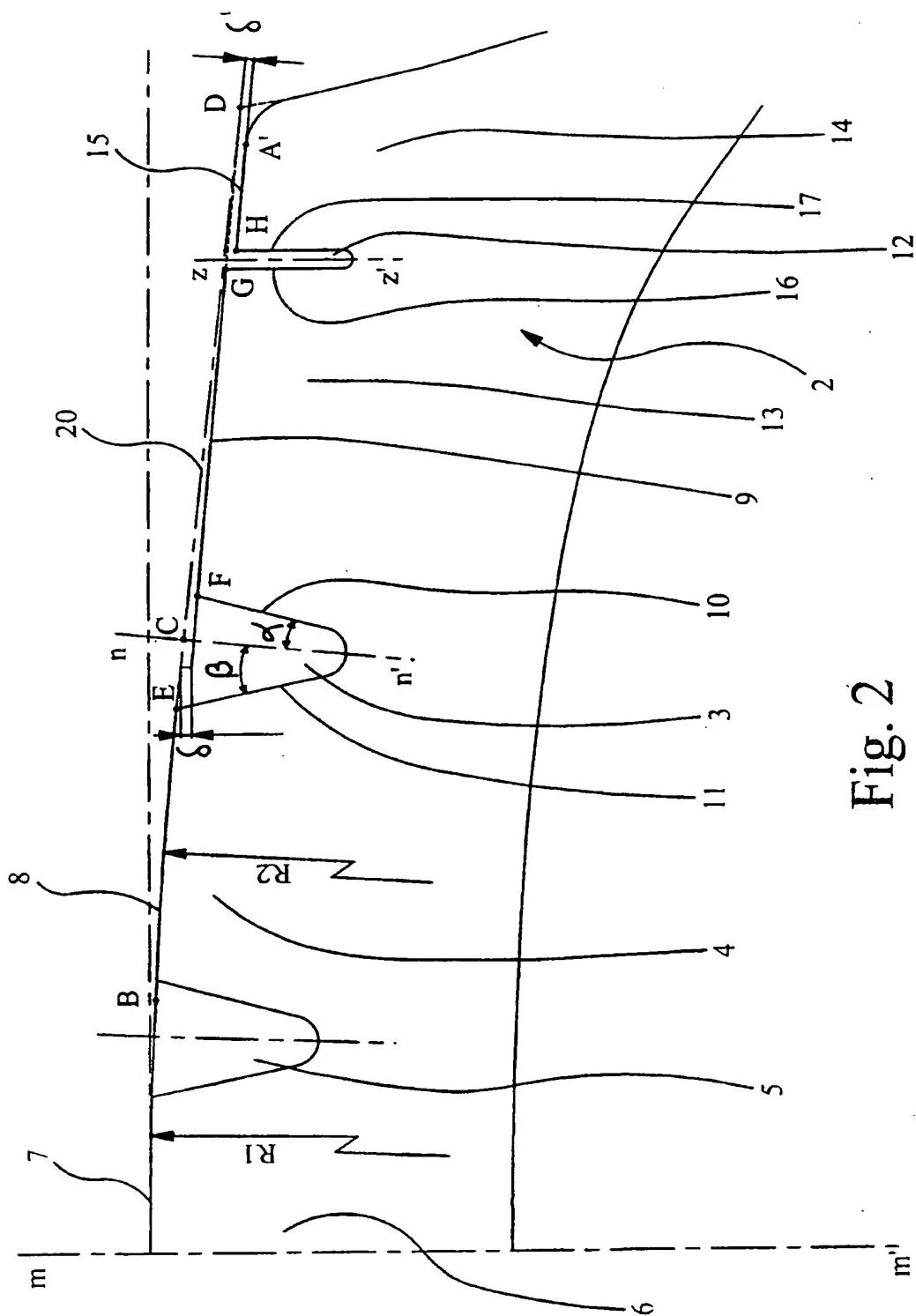


Fig. 2

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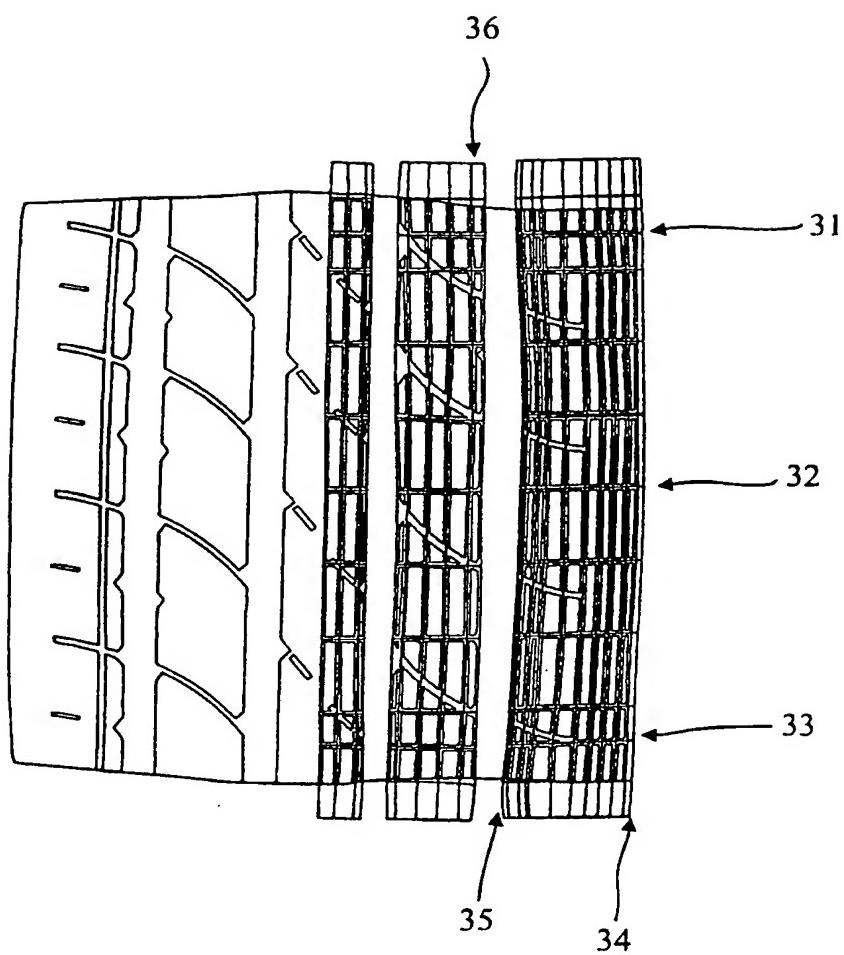
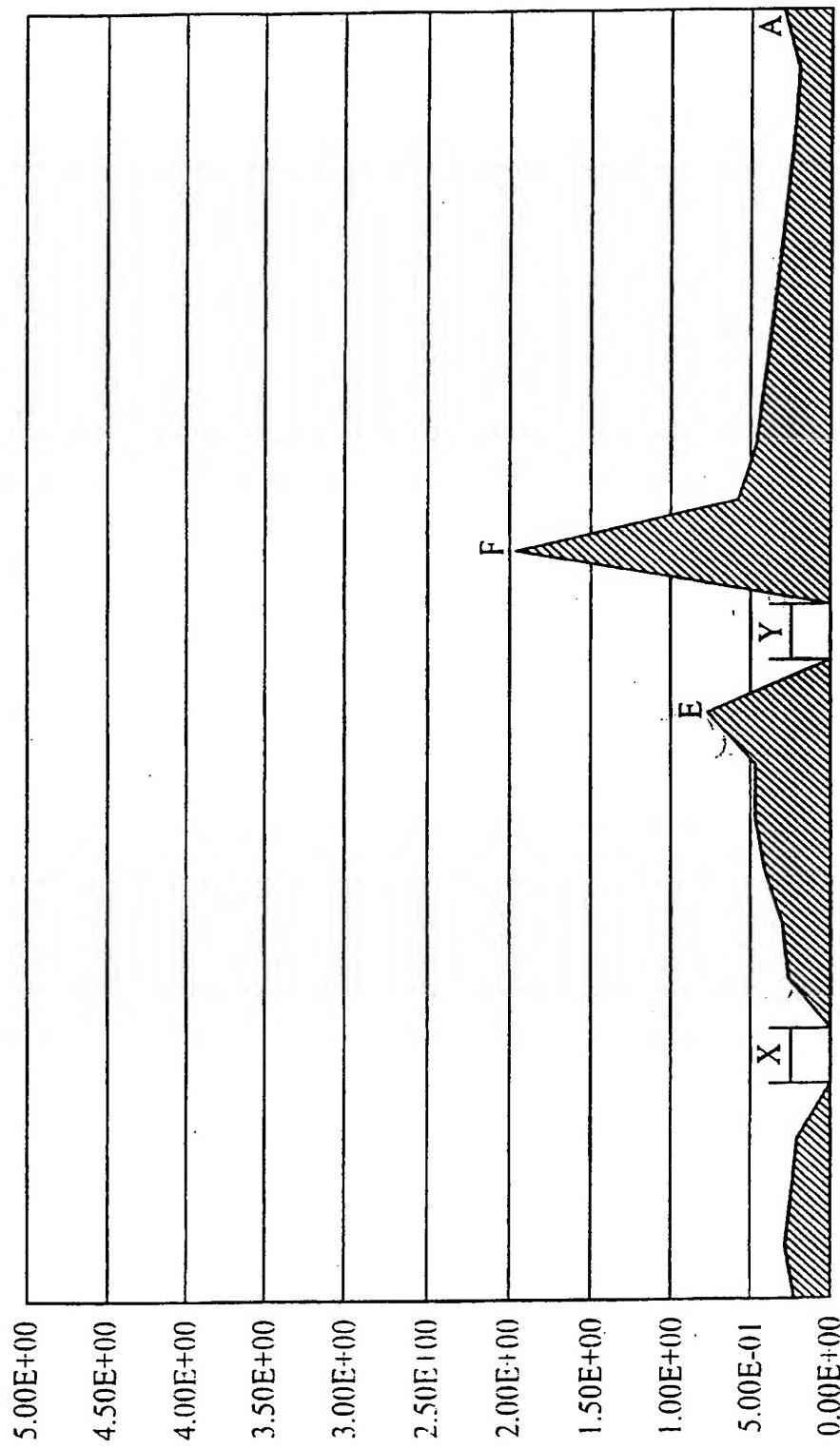


Fig. 3

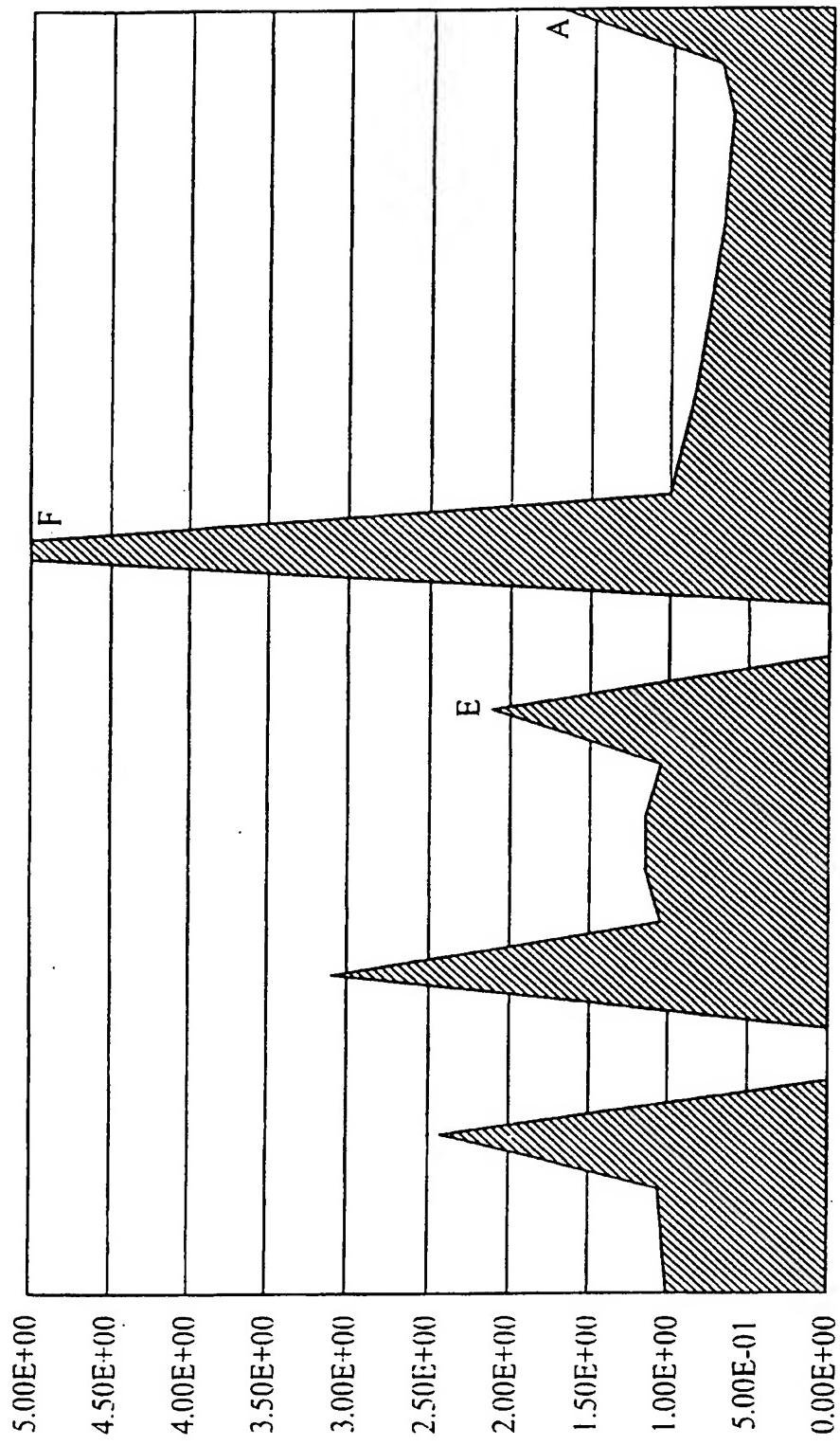
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Fig. 4a



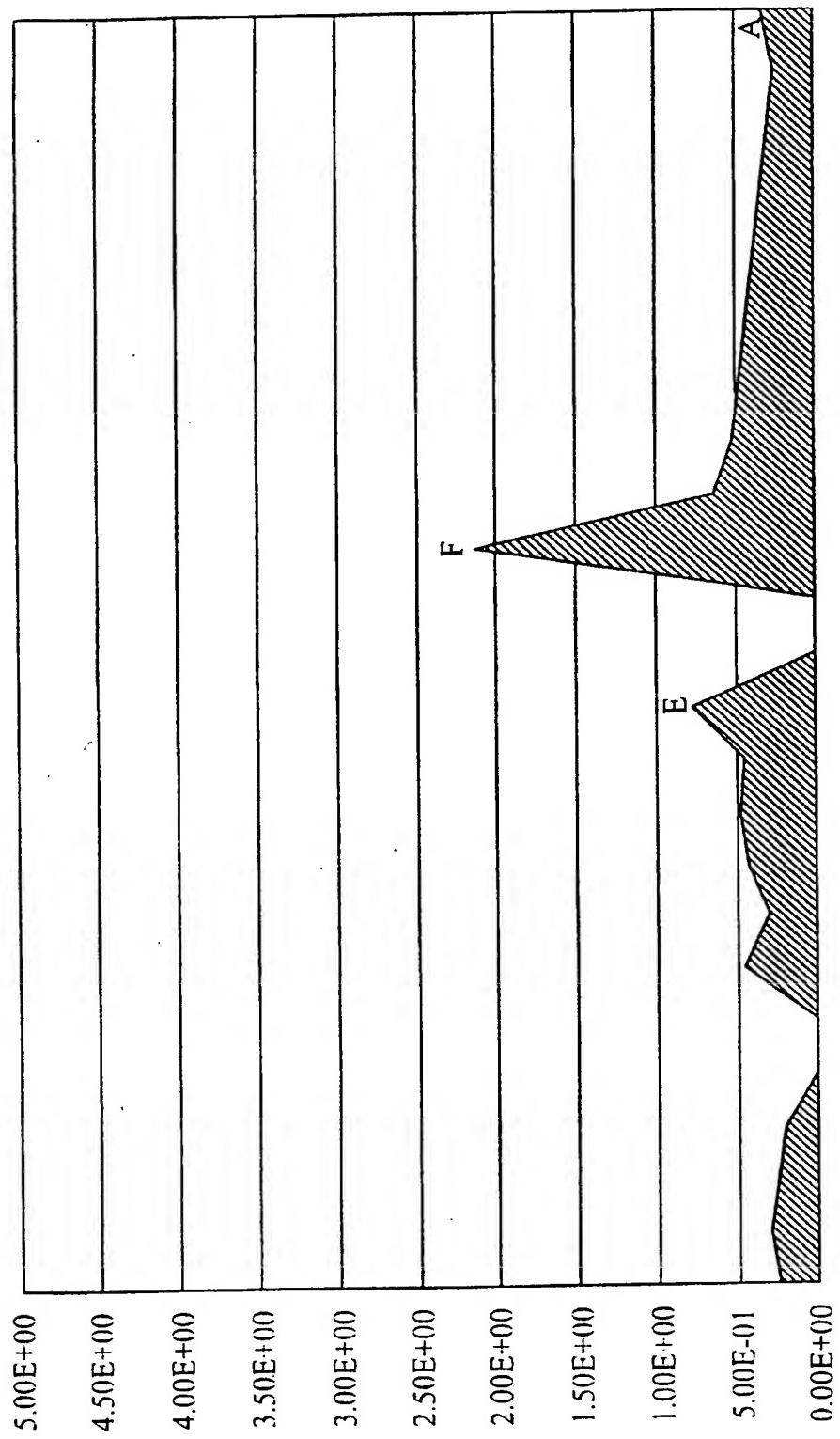
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Fig. 4b



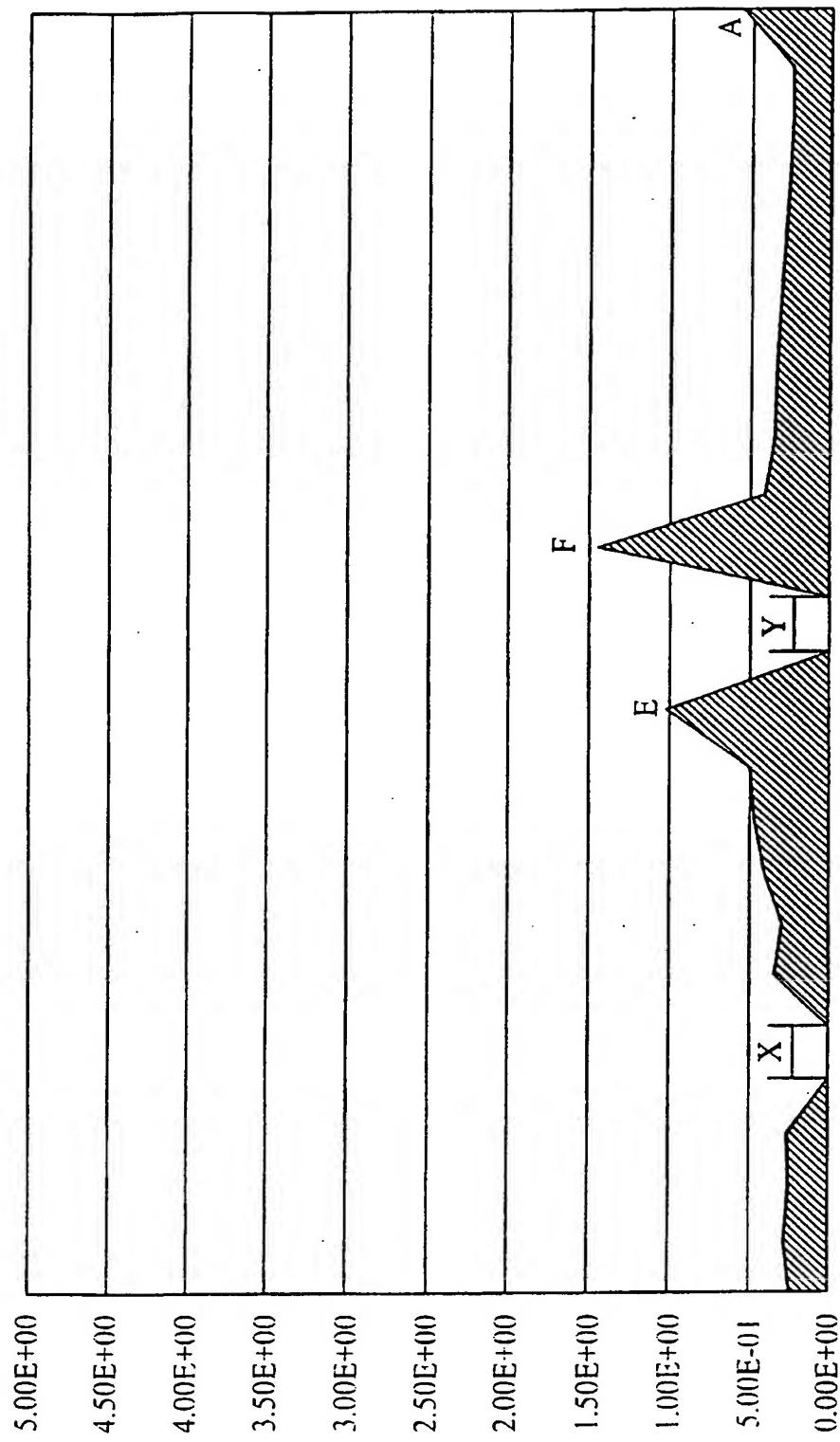
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Fig. 4c



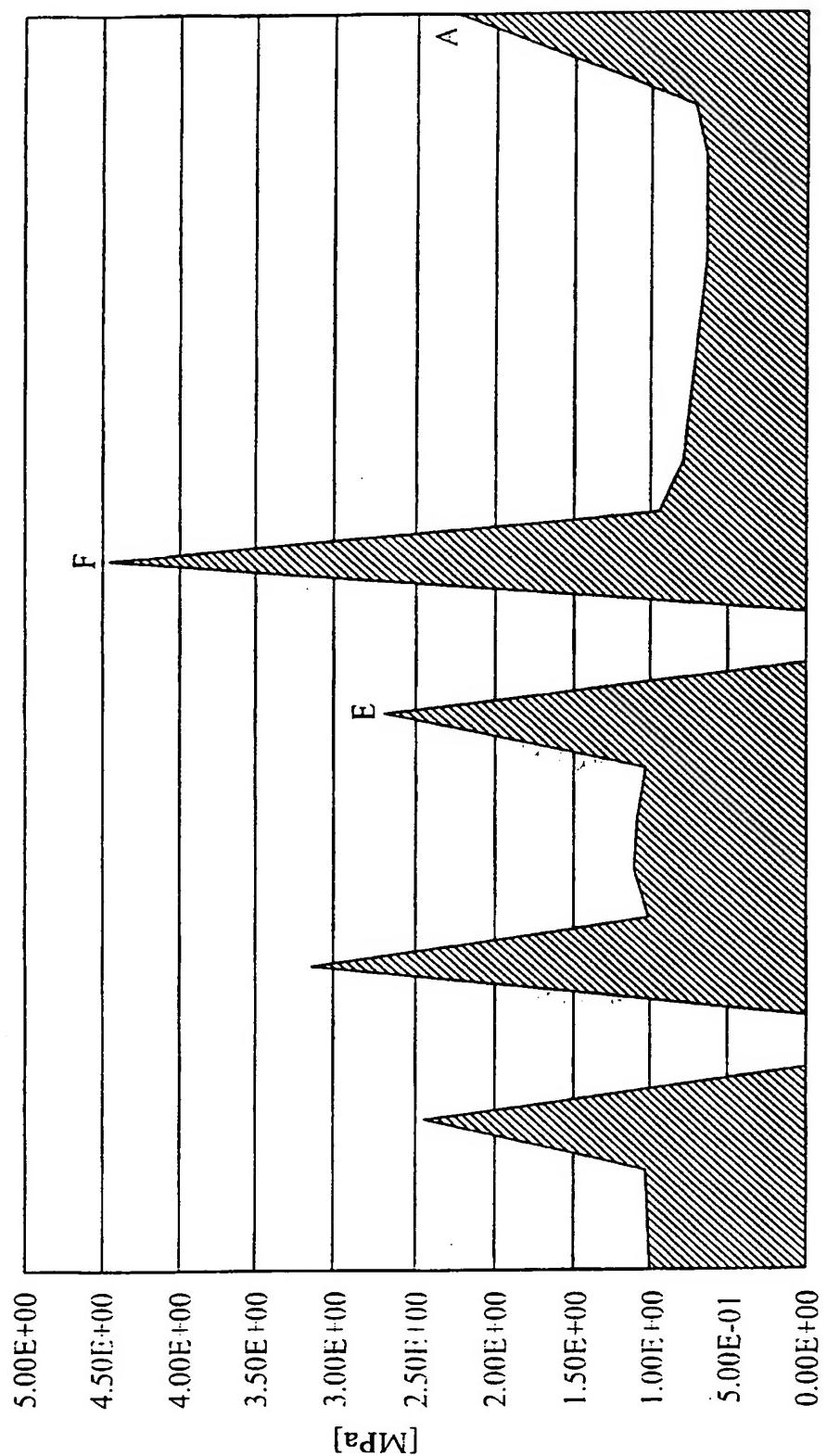
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Fig. 5a



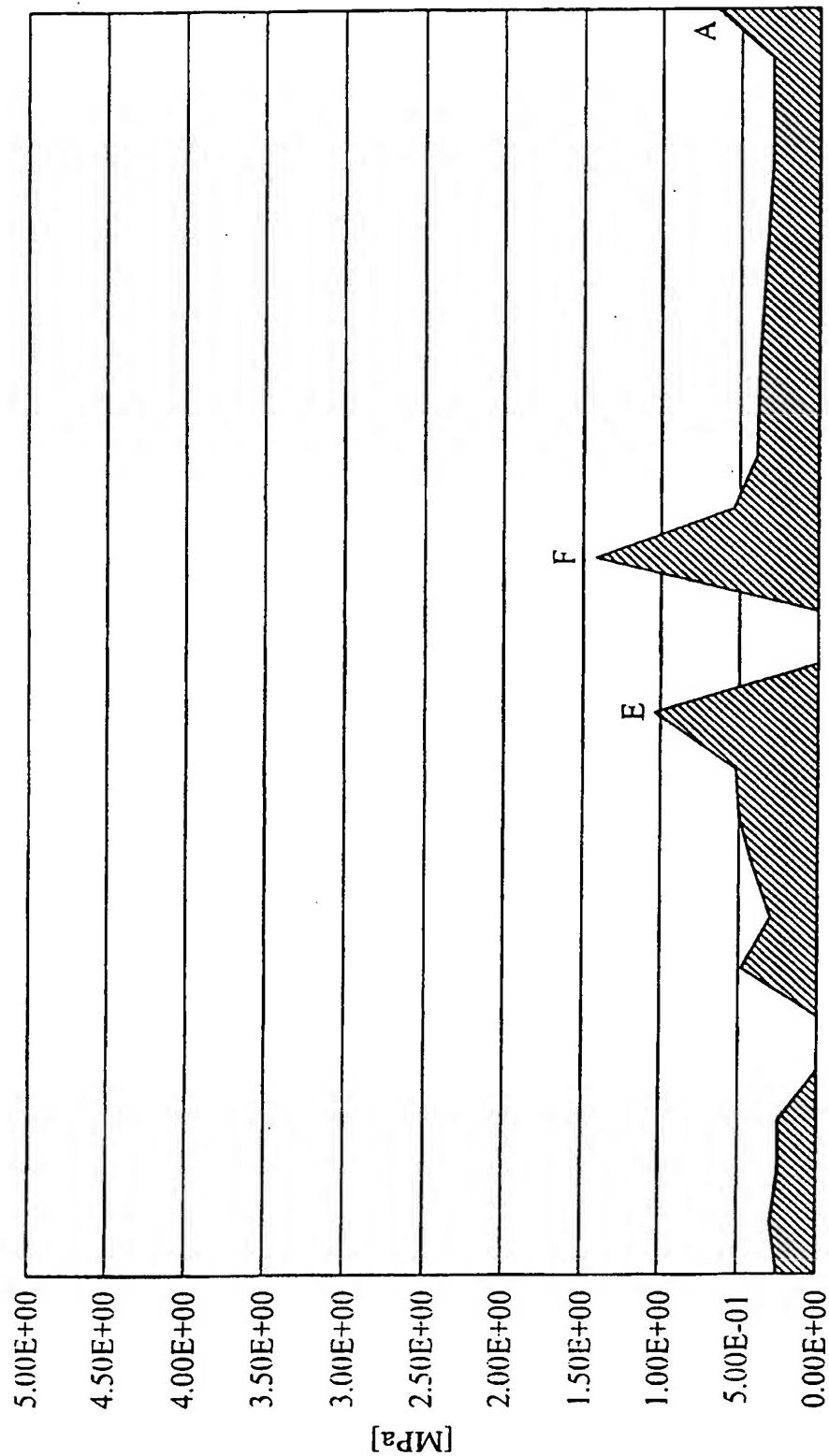
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Fig. 5b



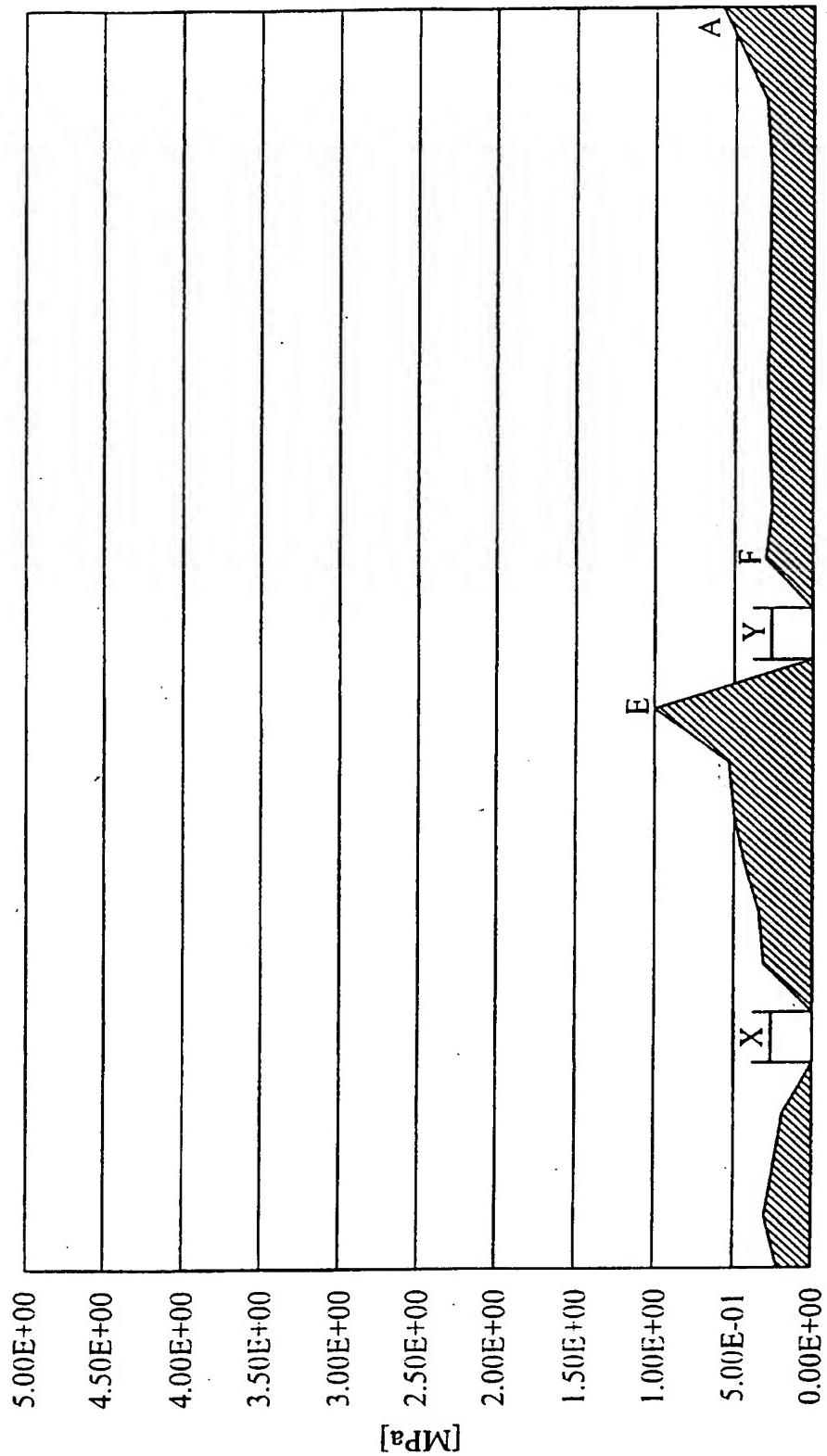
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Fig. 5c



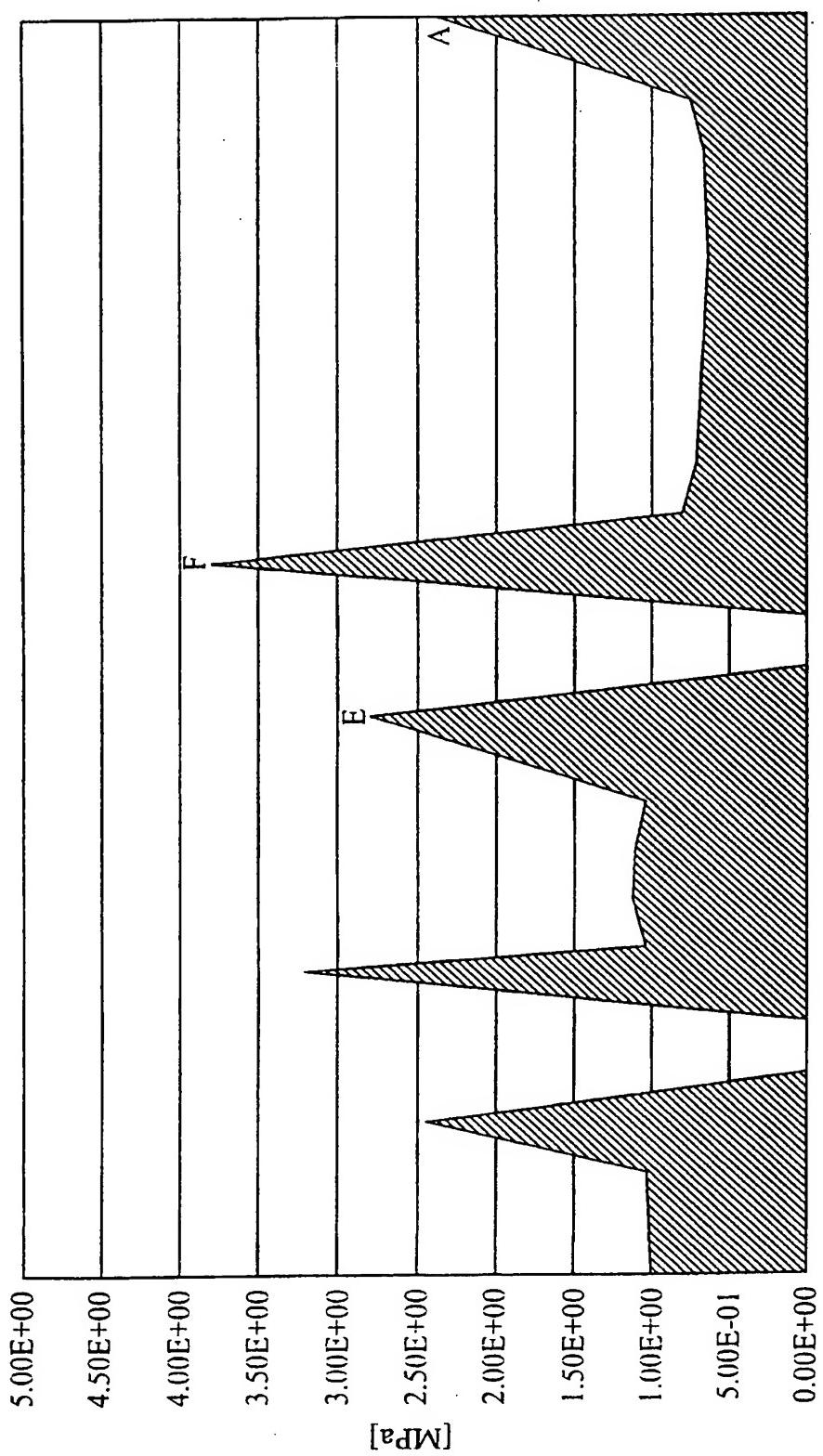
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Fig. 6a'



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Fig. 6b



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Fig. 6c

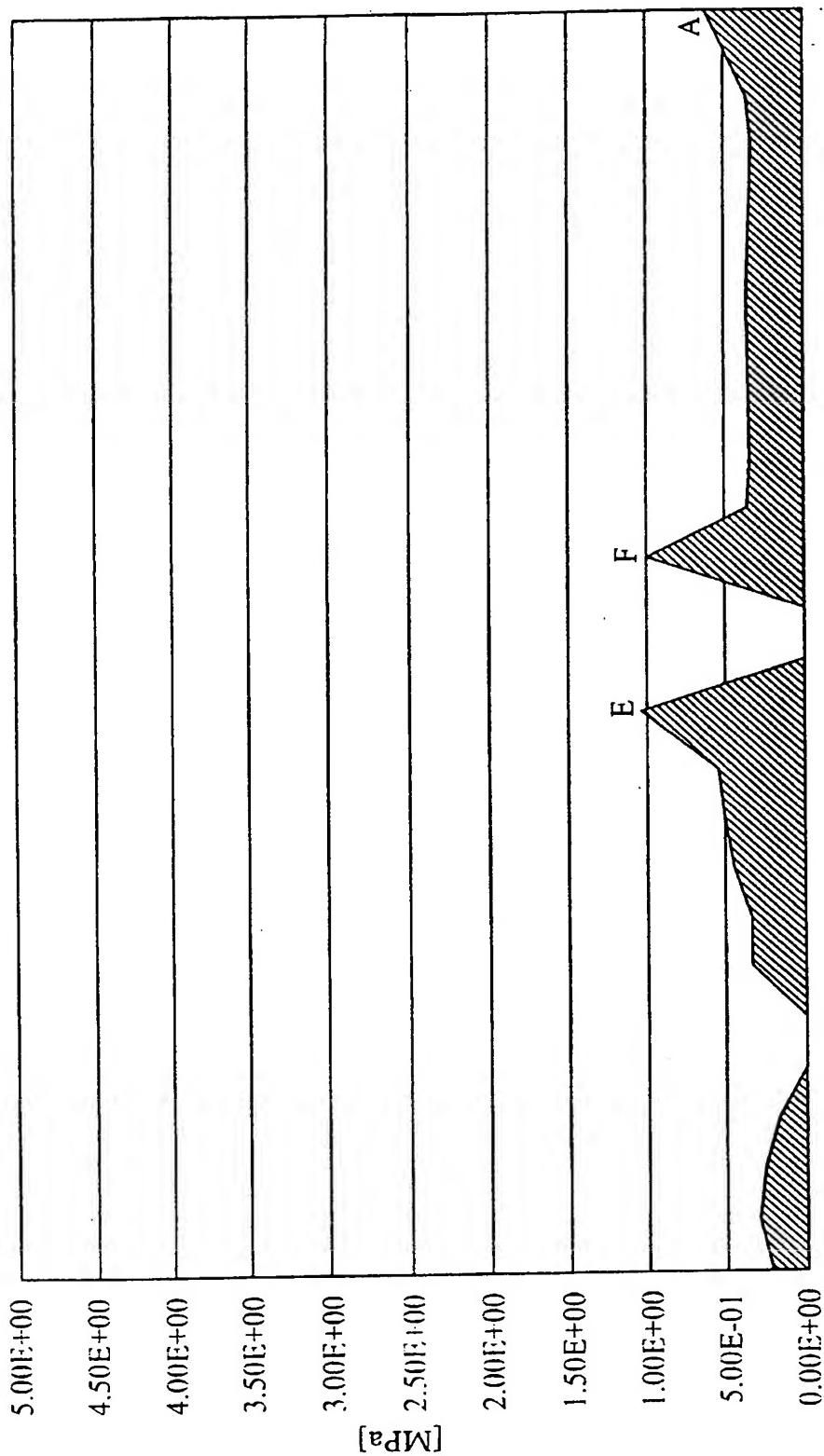
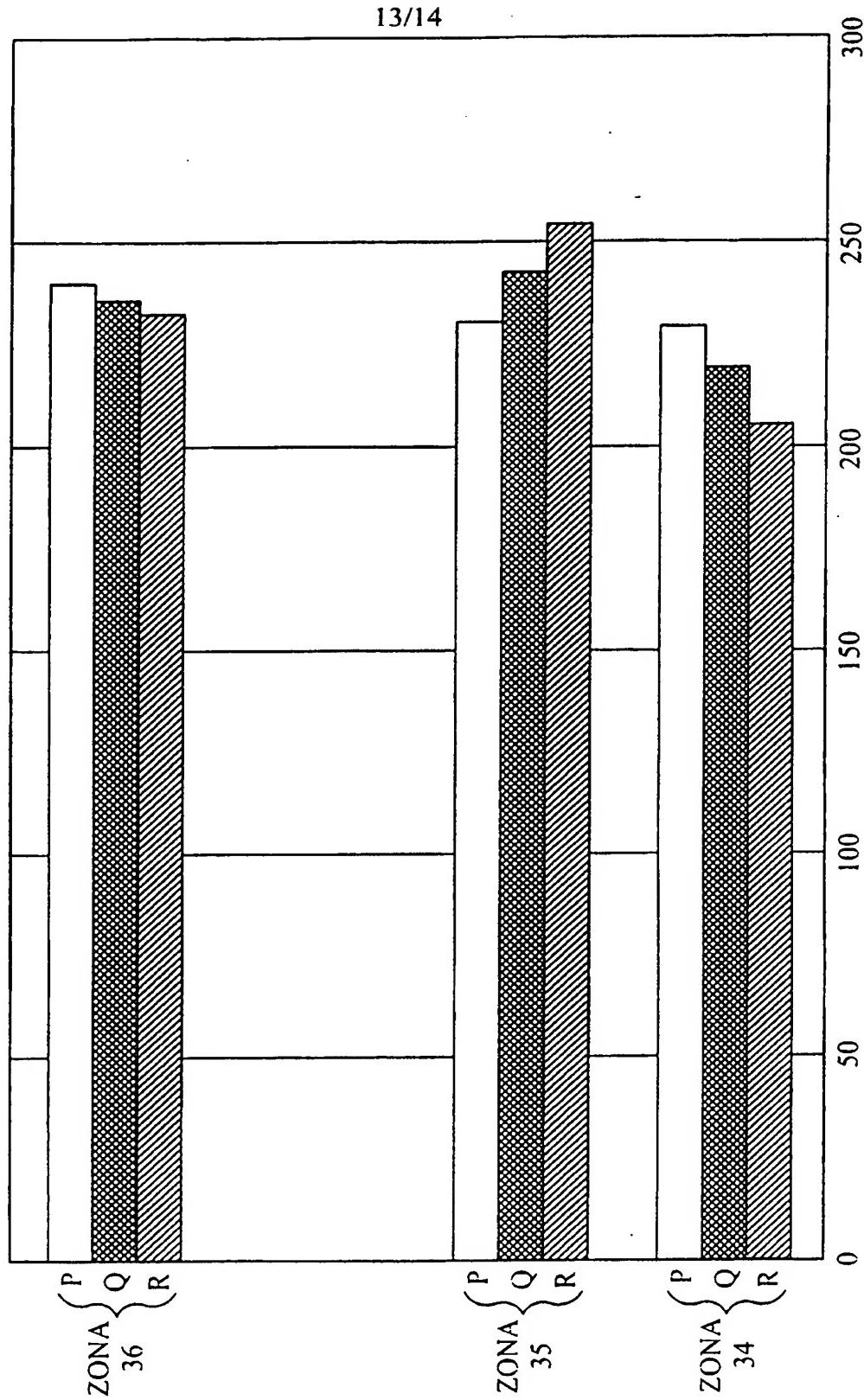
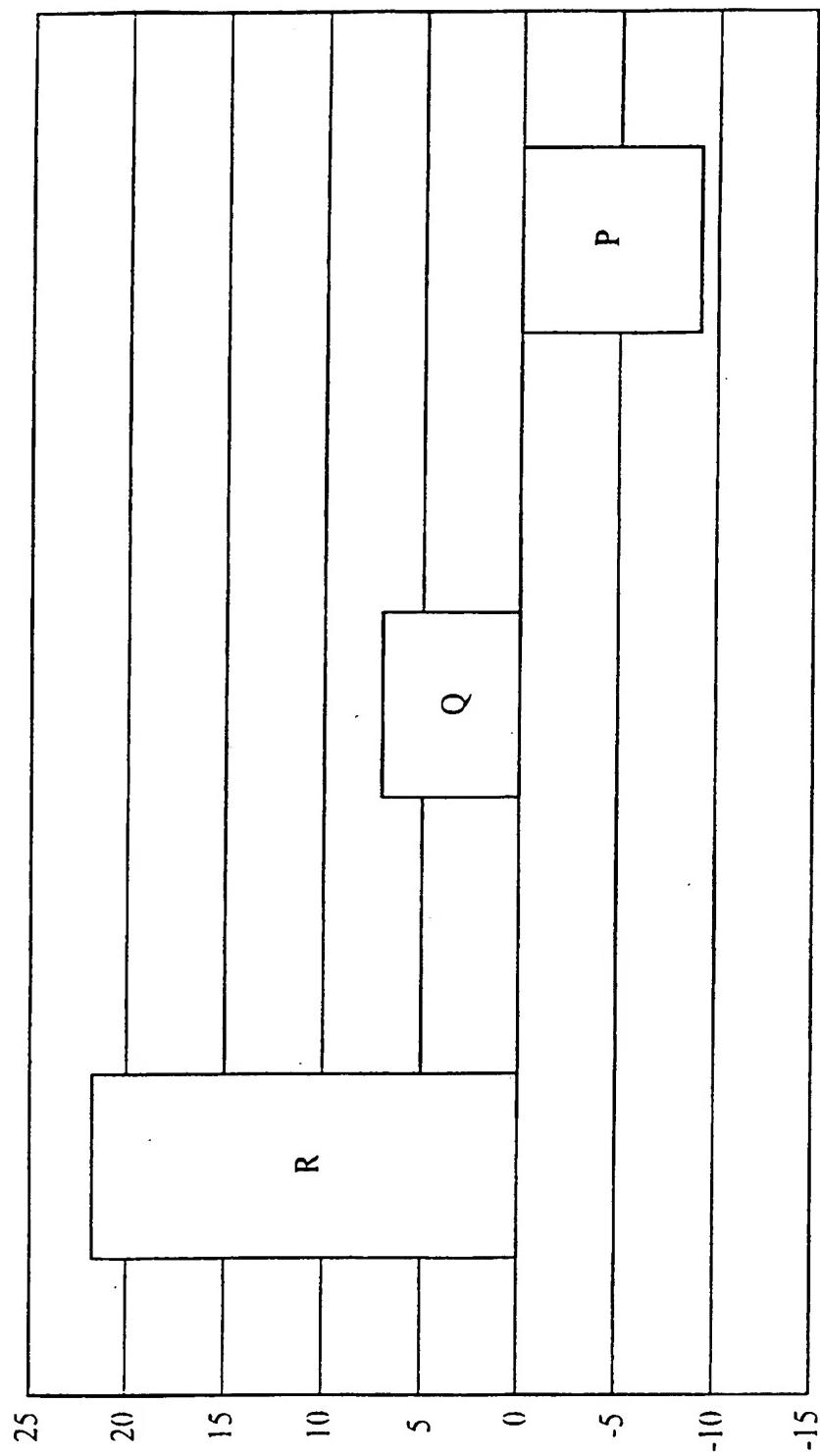


Fig. 7



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Fig. 8



INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 00/02257

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B60C11/01 B60C11/13

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B60C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 98 26945 A (MICHELIN RECH TECH ; RADULESCU ROBERT C (US)) 25 June 1998 (1998-06-25) cited in the application page 7, line 7 -page 8, line 27 page 13, line 3 - line 19 page 11, line 11 - line 15 page 14, line 23 - line 25 figures 5-6A,8 ---	1-6, 8-11, 19-22, 24,28-30 13
Y	FR 2 128 232 A (UNIROYAL) 20 October 1972 (1972-10-20) page 10, line 24 -page 11, line 14 page 12, line 12 - line 23 figure 1 ---	1-4,6, 8-11, 19-21, 24,28,29
X		-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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Date of the actual completion of the international search

5 July 2000

Date of mailing of the international search report

14/07/2000

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INTERNATIONAL SEARCH REPORT

Interr. 1al Application No PCT/EP 00/02257

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International Application No

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